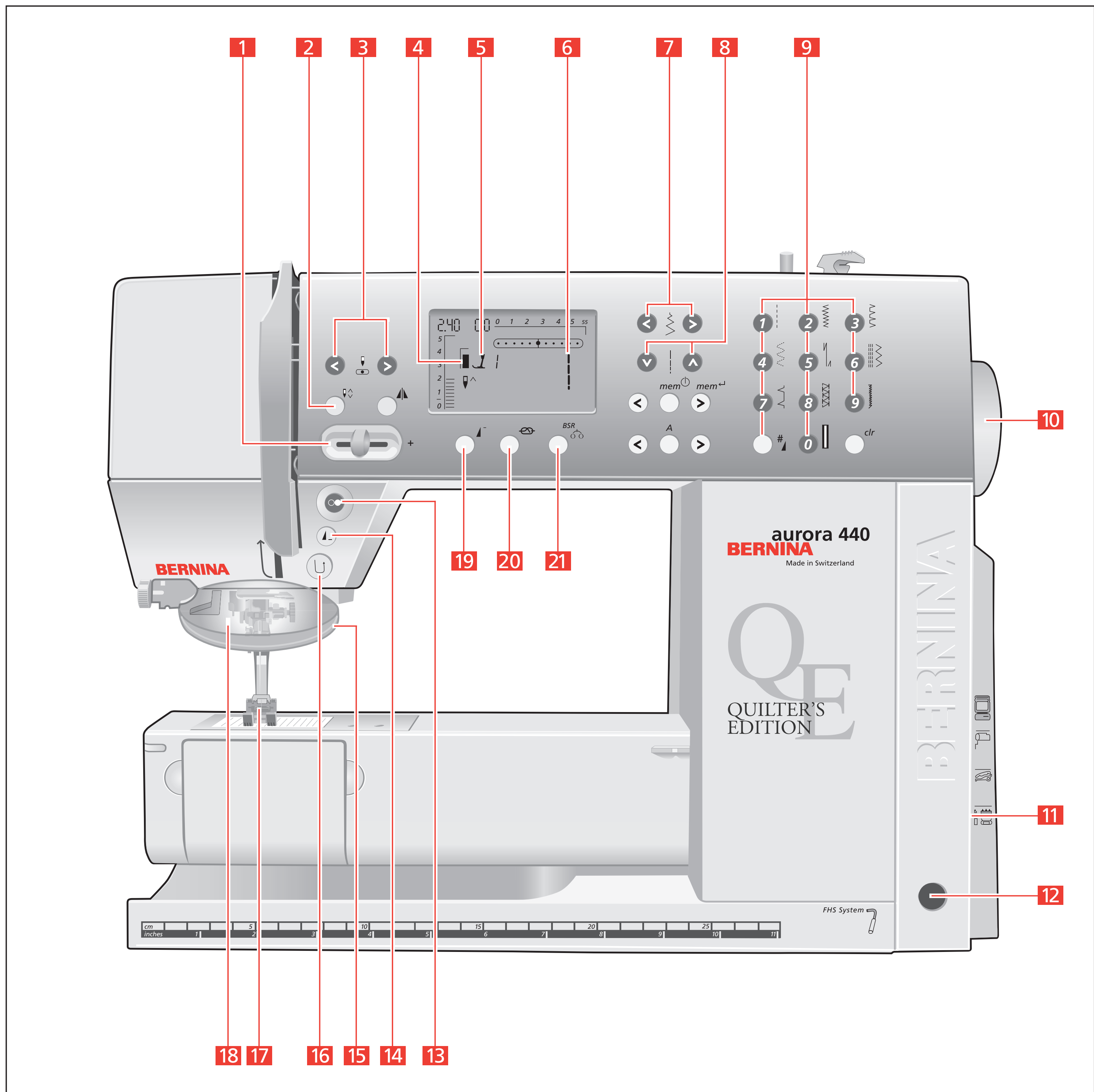


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|--|---------------------------------------|------------------------------------|
| 1 Slide speed control | 9 Stitch selection buttons | 17 Presser foot |
| 2 Needle stop up/down button | 10 Handwheel | 18 Needle threader |
| 3 Needle position buttons | 11 Drop feed dog | 19 Pattern begin button |
| 4 Presser foot pressure display | 12 Free Hand System FHS | 20 Securing function button |
| 5 Presser foot display | 13 Start/Stop-button | 21 Balance/BSR button |
| 6 Stitch pattern display (symbol or number) | 14 Pattern end button | |
| 7 Stitch width buttons | 15 Magnifying glass (optional) | |
| 8 Stitch length buttons | 16 Quick reverse button | |